



MERCURY HUB ASSEMBLY SCHEMATIC – HB SERIES HUBS

1. AXLE ASSEMBLY WITH RUBBER BEARING SHIELD
2. FREEHUB BODY (SRAM XD or XDR / SHIMANO HG)
3. AXLE / FREEHUB WASHER
4. HUB SHELL
5. END CAP RETENTION O-RING
6. AXLE ENDCAP

PARTS **MUST BE ASSEMBLED IN NUMERICAL ORDER** FROM RIGHT TO LEFT TO ENSURE PROPER OPERATION OF THE HUB. FAILURE TO DO SO WILL RESULT IN POOR PERFORMANCE, PREMATURE HUB FAILURE OR A POSSIBLE CRASH. DIRECT ALL ASSEMBLY QUESTIONS TO: support@mercurycycling.com

