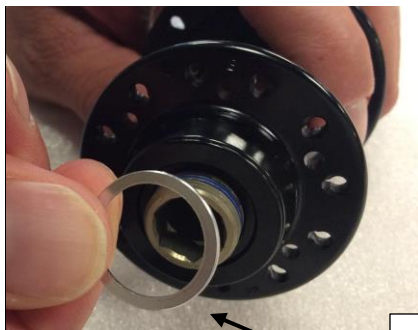


MERCURY HUB ASSEMBLY SCHEMATIC – 482 SERIES HUBS

1. DRIVESIDE AXLE ENDCAP w/ MACHINED STEP
2. FREEHUB BODY
3. AXLE / FREEHUB SPACER
4. AXLE - ** Removable only when bearings are out of hub **
5. HUB SHELL
6. NON-DRIVESIDE AXLE DUST CAP
7. ENDCAP WASHER
8. NON-DRIVESIDE AXLE ENDCAP

PARTS **MUST BE ASSEMBLED AS SHOWN** TO ENSURE PROPER OPERATION OF THE HUB. FAILURE TO DO SO WILL RESULT IN POOR PERFORMANCE, PREMATURE HUB FAILURE OR A POSSIBLE CRASH. DIRECT ALL ASSEMBLY QUESTIONS TO: support@mercurycycling.com



Washer **MUST** be installed in the external groove located on the non-driveside axle dust cap



Spacer **MUST** be installed on the axle in-between freehub body and innermost hubshell bearing.